



**20 oz. PET PEPSI QUICK SLAM  
BOTTLE SINGLE DEPTH SHIMMING  
S0010.0**

Models Affected: 501 & 600 Series 90 Venders Only.

Reason: To supply a set-up to vend the 20 oz. PET Pepsi-Cola Quick Slam (small cap) Bottle single depth in 501 & 600 Series 90 venders.

Serial Break: Venders serialized 0001-3165AO and up.

20 oz. PET Quick Slam  
Pepsi-Cola Bottle

Note: This set-up is for the 20 oz. Quick Slam Bottle single depth only.

Wide Column Set-Up					
LOADING DEPTH	PARTS PER COLUMN	CAM SETTING	CAM(S) FOR MOTOR	REAR SPACER	OTHER PARTS
1	2 flat black shims 801,901,860.01	#1 or 2 notches	Blue 801,806,390.41 Gold 801,806,400.11	600 = 497,073,100.03 501 = 498,071,300.03  Set in hole #7.	Can/Bottle Chute 324,000,200.23
Narrow Column Set-Up					
1	No shims required	#4	-	600 = 497,073,200.03 501 = 498,071,400.03 Set Hole #7	Rotor, Wide 801,201,220.01

NA = Not Applicable

20 oz. BOTTLE CAPACITY IN 501T		600T
WIDE COLUMN	26	28
NARROW COLUMN	14	16
TOTAL	148	164

Order per wide column:

1 - 801,806,400.11	Adjustable Cam, Gold (1 per column)
1 - 801,806,390.41	Vending Cam, Blue (1 per column)
1 -	Rear Spacer (1 per column)
497,073,100.03	600T
498,071,300.03	501T
2 - 801,901,860.01	Flat Black Shim (1 on each side)

Order per narrow column:

1 - 801,201,220.01	Rotor, Wide (1 per column)
1 -	Rear Spacer Assy. (1 per column)
497,073,200.03	600T
498,071,400.03	501T
*1 - 324,000,200.23	Assy., 20 oz. Bottle Chute (1 per vender)

20 oz. Bottle Chute Assembly  
324,000,200.23  
Figure 1

## VENDER SET-UP AND SHIMMING FOR WIDE COLUMNS:

1. Unplug the vender.
2. Install the rear spacer in hole #7.
3. Remove the can retainers from the oscillator.
4. Remove existing cams from vend motors.
5. Install new blue vending cam (part #801,806,390.41).
6. Install the gold adjustable cam (part #801,806,400.11).
7. Adjust cams to setting #1 or 2 notches.
8. Remove existing can/bottle delivery chute.
9. Install new can/bottle chute (part# 324,000,200.23). See figure 1, page 2.
10. Set the discharge member and closure strip for bottles.
11. Load the bottles cap to the back.

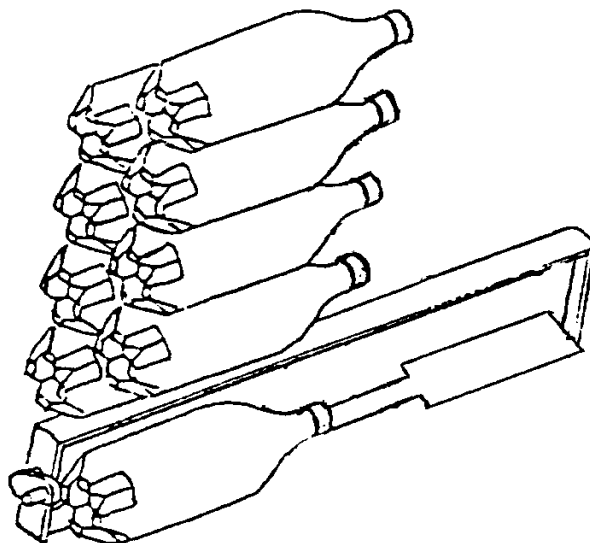


Figure 2

## VENDER SET-UP AND SHIMMING FOR NARROW COLUMNS:

1. Unplug the vender.
2. Remove any existing shims.
3. Install the wide rotor. (Part #801,201,220.01)
4. Adjust the cam to setting #4.
5. Adjust the rear spacer to hole #8.
6. Load the bottles caps to the back.

Narrow columns will only vend this package single depth.